

Test Report

Product **SPEEDARC**
Size(s) mm **2.50X0350XCBOX**
Item No. **W000387732**
Lot/Batch **M1MS191349**
Product Line **Electrodes**
Class **AWS A5.1 E6013**
EN ISO 2560 A E 42 0 R 12

Customer Ref **E-MAIL DINU DORINA FLORENTINA**
Our Reference **813806530**
Quantity **904.5 KG**
Customer **ELFI GROUP INTERNATIONAL SRL**

STR. ODEI NR. 6, CONSTRUCTIA C1
BUCHAREST 041047
Romania

Chemical analysis (%)

According to EN10204 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.064	0.29	0.44	0.017	0.007	0.03	0.05	<0.01	0.01	0.05	0.02

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing

Impact testing

Cond.	Rp0.2 MPa	Rm MPa	A5 %	Cond.	Temp. °C	KV J
AW	449	523	28	AW	0	59

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

Company
S.C. Ductil S.A.
Aleea Industriilor Nr. 1-1 BIS
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Printed
By **Catalin VICIU**
Function **Packing Operator 2**
Date **JAN/28/2020**

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METRODE

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